

# HF140FF

## MINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:R50149131



File No.:CQC10002046173



### Features

- 10A switching capability
- 5kV dielectric strength  
(between coil and contacts)
- Standard: Creepage distance >8mm
- 2.0mm contact gap available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available

RoHS compliant

### CONTACT DATA

Contact arrangement	2A, 2C
Contact resistance <sup>1)</sup>	50mΩ max.(at 1A 24VDC)
Contact material	AgSnO <sub>2</sub> , AgNi, AgCdO
Contact rating (Res. load)	10A 250VAC 8A 30VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA / 240W
Mechanical endurance	Standard: 1 x 10 <sup>7</sup> OPS W type(1.5mm): 5 x 10 <sup>5</sup> OPS W type(2.0mm): 3 x 10 <sup>5</sup> OPS
Electrical endurance	Standard type: 1x10 <sup>5</sup> OPS (10A 250VAC NO or NC, Resistive load, Room temp., 1s on 9s off) 1.5 Gap type: NO 3x10 <sup>4</sup> OPS, NC 1x10 <sup>4</sup> OPS (10A 250VAC Resistive load, Room temp., 1s on 9s off) 2.0 Gap type: NO 3x10 <sup>4</sup> OPS, (10A 250VAC, Resistive load, Room temp., 1s on 9s off) 1 x 10 <sup>5</sup> OPS (8A 30VDC, NO or NC, Resistive load, Room temp., 1s on 9s off)

Notes: 1) The data shown above are initial values.

2) For plastic sealed type, the venting-hole should be excised in electrical endurance test.

### CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts	5000VAC 1min
	Between contacts sets	3000VAC 1min
	Between open contacts	Standard:1000VAC 1min W type(1.5mm):2000VAC 1min W type(2.0mm):2500VAC 1min
Surge voltage (between coil & contacts)		10kV (1.2/50 μs)
Operate time (at nomi. volt.)		15ms max.
Release time (at nomi. volt.)		5ms max.
Humidity		5% to 85% RH
Ambient temperature		-40°C to 85°C
Shock resistance	Functional	98m/s <sup>2</sup>
	Destructive	980m/s <sup>2</sup>
Vibration resistance		10Hz to 55Hz 1.5mmDA
Termination		PCB
Unit weight		Approx. 18g
Construction		Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

2) Please find coil temperature curve in the characteristic curves below.

3) UL insulation system: Class F, Class B.

### COIL DATA

at 23°C

#### Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>1)</sup>	Drop-out Voltage VDC min. <sup>1)</sup>	Max. Voltage VDC <sup>2)</sup>	Coil Resistance Ω
3	2.25	0.3	3.9	17 x (1±10%)
5	3.75	0.5	6.5	47 x (1±10%)
6	4.50	0.6	7.8	68 x (1±10%)
9	5.75	0.9	11.7	160 x (1±10%)
12	9.00	1.2	15.6	275 x (1±10%)
18	13.50	1.8	23.4	620 x (1±10%)
24	18.00	2.4	31.2	1100 x (1±10%)
48	36.00	4.8	62.4	4170 x (1±10%)
60	45.00	6.0	78.0	7000 x (1±10%)

### COIL

Coil power	Standard: Approx. 530mW W type(1.5mm): Approx. 800mW W type(2.0mm): Approx. 1.4W
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Notes: 1) The data shown above are initial values.

2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

ISO9001, IATF16949, ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

2022 Rev. 1.00

## COIL DATA

at 23°C

### W Type (1.5mm)

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>2)</sup>	Drop-out Voltage VDC min. <sup>2)</sup>	Max. Voltage VDC <sup>3)</sup>	Coil Resistance Ω
3	2.25	0.3	3.3	11.3 x (1±10%)
5	3.75	0.5	5.5	31 x (1±10%)
6	4.50	0.6	6.6	45 x (1±10%)
9	6.75	0.9	9.9	101 x (1±10%)
12	9.00	1.2	13.2	180 x (1±10%)
18	13.5	1.8	19.8	405 x (1±10%)
24	18.0	2.4	26.4	720 x (1±10%)
48	36.0	4.8	52.8	2880 x (1±10%)
60	45.0	6.0	66.0	4500 x (1±10%)

### W Type (2.0mm)

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>2)</sup>	Drop-out Voltage VDC min. <sup>2)</sup>	Max. Voltage VDC <sup>3)</sup>	Coil Resistance Ω
5	3.75	0.5	5.5	18 x (1±10%)
6	4.50	0.6	6.6	26 x (1±10%)
9	6.75	0.9	9.9	58 x (1±10%)
12	9.00	1.2	13.2	102 x (1±10%)
24	18.0	2.4	26.4	410 x (1±10%)
48	36.0	4.8	52.8	1650 x (1±10%)

**Notes:** 1) When require pick-up voltage < 75% of nominal voltage, special order allowed.

2) The data shown above are initial values.

3) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

4) In order to meet the stated product performance, please apply rated voltage to coil.

5) For the CO version whose contact gap is 1.5 mm, the operation voltage ≤ 85% of rated voltage, the coil resistance tolerance is (1±15%).

## SAFETY APPROVAL RATINGS

UL/CUL	Standard	AgNi	10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C	
		AgSnO <sub>2</sub>	2 Form A	10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C
			2 Form C	10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C
	W type	AgSnO <sub>2</sub>	2 Form A	12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C
TÜV		AgNi	2 Form A	12A 250VAC
			2 Form C	10A 250VAC
		AgSnO <sub>2</sub>	2 Form A	12A 250VAC
VDE	W type	AgSnO <sub>2</sub>	2HT 2ZT	10A 250VAC
CQC		AgSnO <sub>2</sub>	2HT 2ZT	12A 250VAC
		AgNi	2H3 2Z3	

**Notes:** 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.

## ORDERING INFORMATION

	HF140FF/	012	-2H	S	W	T	G	F	(XXX)
Type									
Coil voltage	3, 5, 6, 9, 12, 18, 24, 48, 60VDC								
Contact arrangement	2H: 2 Form A 2Z: 2 Form C								
Construction <sup>1) 2)</sup>	S: Plastic sealed(No smoky-gray cover) Nil: Flux proofed								
Contact Gap	W: Large contact gap <sup>3)</sup> Nil: Standard								
Contact material	T: AgSnO <sub>2</sub> 3: AgNi								
Contact plating	G: Gold plated Nil: No gold plated								
Insulation standard	F: Class F Nil: Class F								
Special code <sup>5)</sup>	XXX: Customer special requirement Nil: Standard								

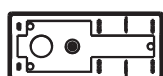
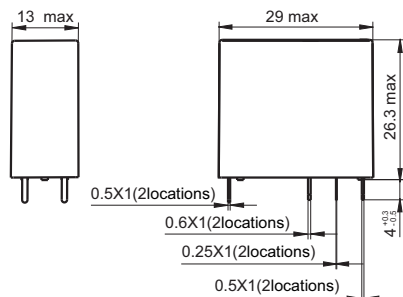
- Notes:**1) We recommend flux proofed types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc).  
2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.  
3) There are two specifications to W type: 1.5mm contact gap and 2.0mm contact gap. The default W type is 1.5mm. So please add the special code "(456)" when releasing order, if 2.0mm contact gap is required. (Only for 2 Form A).  
4) The standard type is made of black cover. If smoke cover is required, please add a special suffix when ordering. Please take note that smoky-gray cover is only available for flux proofed types.  
5) The customer special requirement express as special code after evaluating by Hongfa. e.g.(456) means contact gap can reach 2.0mm.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

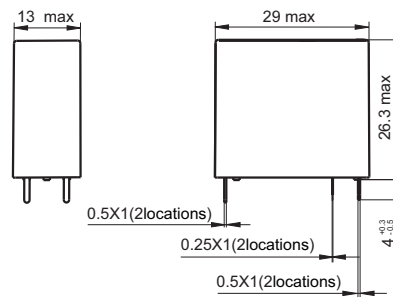
### Outline Dimensions

2 Form C



(Bottom view)

2 Form A



(Bottom view)

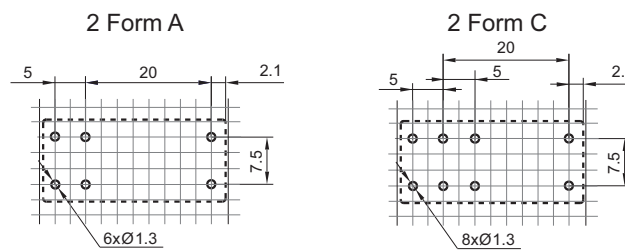
## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Wiring Diagram (Bottom view)



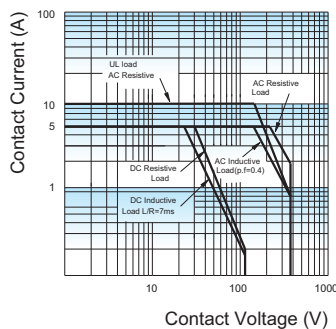
PCB Layout (Bottom view)



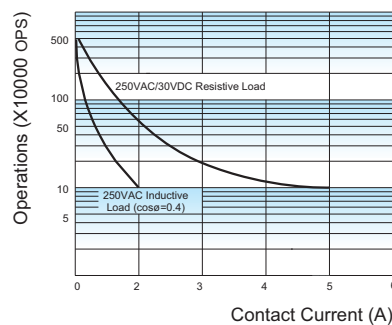
- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
 2) The tolerance without indicating for PCB layout is always  $\pm 0.1\text{mm}$ .  
 3) The width of the gridding is  $2.5\text{mm}$ .

## CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



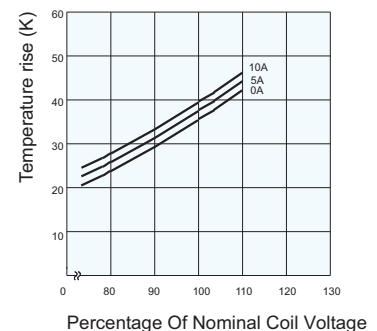
ENDURANCE CURVE



Test conditions:

NO, Resistive load, Flux proofed,  
 Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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